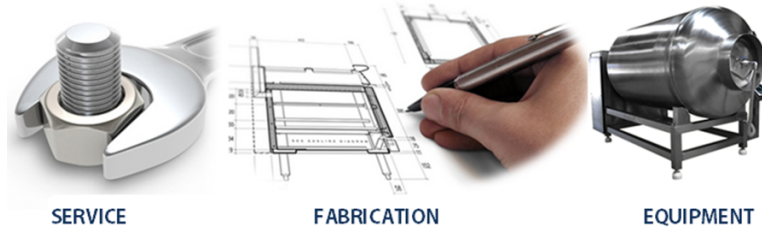


Spare parts list

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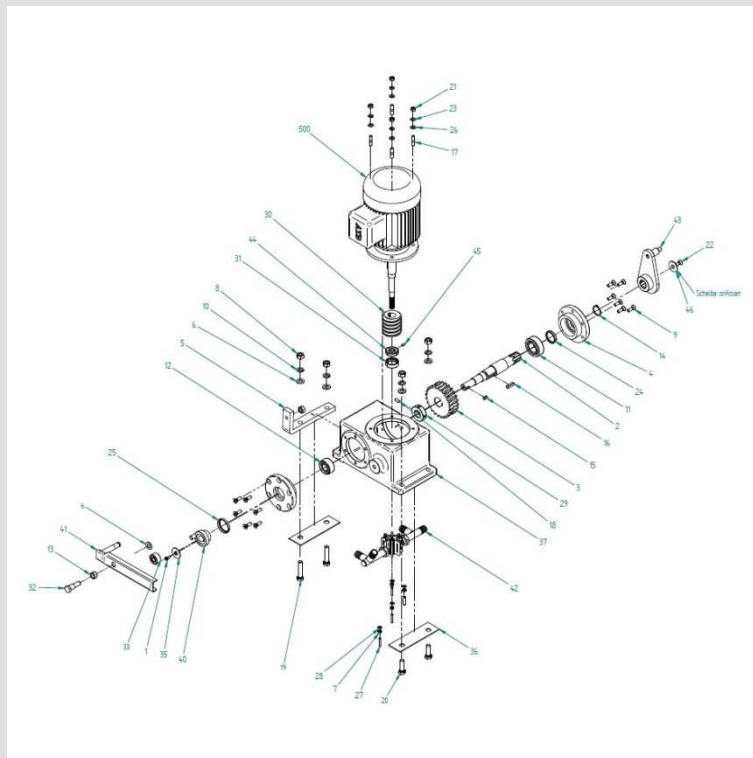


Table of contents

for machine: SR 1 T

1 - rack	6
2 - protection device	7
3 - Protective guard	9
4 - Slider	11
5 - bracket with cable	13
6 - bracket with cable	15
7 - bracket with cable	17
3 - Base	19
2 - Bearing bridge	21
4 - Knife shaft	23
1 - Cutting knife long cpl.	25
3 - Knife shaft	26
5 - Eccentric shaft	28
1 - Eccentric shaft	30
6 - Eccentric shaft	32
1 - Eccentric shaft	34
7 - Switch	36
4 - bracket with cable	38
8 - Switch	40
9 - Switch	43
10 - Pre-compacting	45
1 - Pre-compacting system	47
11 - Lever	50
12 - Tumbling shaft	52
2 - Safety coupling	55
13 - Lift solenoid	57
1 - Lift solenoid	59
14 - Housing	61
1 - Housing	63
2 - Connecting rod	65
15 - Switch box	66
16 - Gear rack	70
17 - Plunger shaft	72
3 - Flange	74
18 - Guide shaft	75
19 - Forward feed shaft - clutch	77
1 - Forward feed shaft - clutch	79
20 - base	82
8 - Cable with safety cut-out	84
21 - drive	85

SR 1 T



SR 1 T

		Position No.	Part No.	Designation	Quantity	
		1	104880	rack SR 1 / SR 1 Turbo	1 Stk	
		2	106774	protection device SR 1 T	1 Stk	
		3	F40055	Base SR 1 / SR 1 Turbo	1 Stk	
		4	100345	Knife shaft SR 1 / SR 1 Turbo	1 Stk	
		5	102747	Eccentric shaft SR 1 / SR 1 Turbo	1 Stk	
		6	102748	Eccentric shaft SR 1 / SR 1 Turbo	1 Stk	
		7	100334	Switch SR 1 / SR 1 Turbo	1 Stk	
		8	102754	Switch SR 1 / SR 1 Turbo	1 Stk	
		9	102755	Switch SR 1 / SR 1 Turbo	1 Stk	
		10	102751	Pre-compacting SR 1 Turbo	1 Stk	
		11	100335	Lever SR 1 / SR 1 Turbo	1 Stk	

		Position No.	Part No.	Designation	Quantity	
		12	104901	Tumbling shaft SR 1 / SR 1 Turbo	1 Stk	
		13	106748	Lift solenoid SR 1 / SR 1 Turbo	1 Stk	
		14	F41196	Housing SR 1 / SR 1 Turbo	1 Stk	
		15	104909	Switch box SR 1 / SR 1 Turbo	1 Stk	
		16	F41195	Gear rack SR 1 / SR 1 Turbo	1 Stk	
		17	F41191	Plunger shaft SR 1 / SR 1 Turbo	1 Stk	
		18	F41194	Guide shaft SR 1 / SR 1 Turbo	1 Stk	
		19	104639	Forward feed shaft - clutch SR 1 / SR 1 Turbo	1 Stk	
		20	101527et	base SR 1 / SR 1 Turbo	1 Stk	
		21	100289	drive SR 1 Turbo	1 Stk	

1 - rack - 104880

		Position No.	Part No.	Designation	Quantity	
		1	F26270	plate / sheet 170 x 30 x 10	1 Stk	
		2	F24901	Washer Ø 12,5 x Ø 35 x 3	1 Stk	
		3	F21042	Hexagonal bolt DIN933 M12 x 30	1 Stk	
		4	F20210	Spring lock washer DIN127 B 12	1 Stk	
		5	F20204	Hexagonal nut DIN934 M 12	1 Stk	
		6	F26396	plate / sheet 33,6 x 155 x 30 x 10	1 Stk	
		7	F21042	Hexagonal bolt DIN933 M12 x 30	2 Stk	
		8	F20210	Spring lock washer DIN127 B 12	2 Stk	
		9	F23228	Disc Ø 12,5 x Ø 35 x 3	2 Stk	

2 - protection device - 106774



2 - protection device - 106774

		Position No.	Part No.	Designation	Quantity	
		3	F41197	Protective guard SR 1 / SR 1 Turbo	1 Stk	
		4	F40087	Slider SR 1 / SR 1 Turbo	1 Stk	
		5	100615	bracket with cable SR 1 / SR 1 Turbo	1 Stk	
		6	100614	bracket with cable SR 1 / SR 1 Turbo	1 Stk	
		7	100606	bracket with cable SR 1 / SR 1 Turbo	1 Stk	

3 - Protective guard - F41197



3 - Protective guard - F41197

		Position No.	Part No.	Designation	Quantity	
		2	F20426	Solenoid Ø 10 x 10	1 Stk	
		3	105648	bushing Ø 12 x 9	1 Stk	

4 - Slider - F40087



4 - Slider - F40087

		Position No.	Part No.	Designation	Quantity	
		8	F20426	Solenoid Ø 10 x 10	1 Stk	

5 - bracket with cable - 100615



5 - bracket with cable - 100615

		Position No.	Part No.	Designation	Quantity	
		2	F27693	Washer DIN125 A 10,5	1 Stk	
		3	F21035	Disc Ø 6,5 x Ø 20 x 2	1 Stk	
		4	F20203	Hexagonal nut DIN934 M 6	1 Stk	
		6	F20741	Solenoid switch MAK 2626-2	1 Stk	

6 - bracket with cable - 100614



6 - bracket with cable - 100614

		Position No.	Part No.	Designation	Quantity	
		3	F24031	Spring lock washer DIN127 B 6	1 Stk	
		4	F21035	Disc Ø 6,5 x Ø 20 x 2	1 Stk	
		5	F20203	Hexagonal nut DIN934 M 6	1 Stk	
		7	F20741	Solenoid switch MAK 2626-2	1 Stk	

7 - bracket with cable - 100606



7 - bracket with cable - 100606

		Position No.	Part No.	Designation	Quantity	
		3	F20741	Solenoid switch MAK 2626-2	1 Stk	

3 - Base - F40055



3 - Base - F40055

		Position No.	Part No.	Designation	Quantity	
		2	102689	Bearing bridge SR 1 / SR 1 Turbo	1 Stk	
		3	F27549	wheel Ø 80 x 38	2 Stk	
		4	F252119	Tube Ø 12 x 1,5 x 41	2 Stk	
		5	F20949	Hexagonal bolt DIN933 M 8 x 55	2 Stk	
		6	F20259	Hexagonal nut DIN934 M 8	10 Stk	
		7	F21260	Spring lock washer DIN127 B 8	10 Stk	
		8	F20414	Guide roller LEX-PO 100	2 Stk	
		9	F21281	Hexagonal bolt DIN933 M 8 x 16	8 Stk	
		10	F20323	Hexagonal bolt DIN933 M12 x 25	4 Stk	
		11	F24901	Washer Ø 12,5 x Ø 35 x 3	4 Stk	

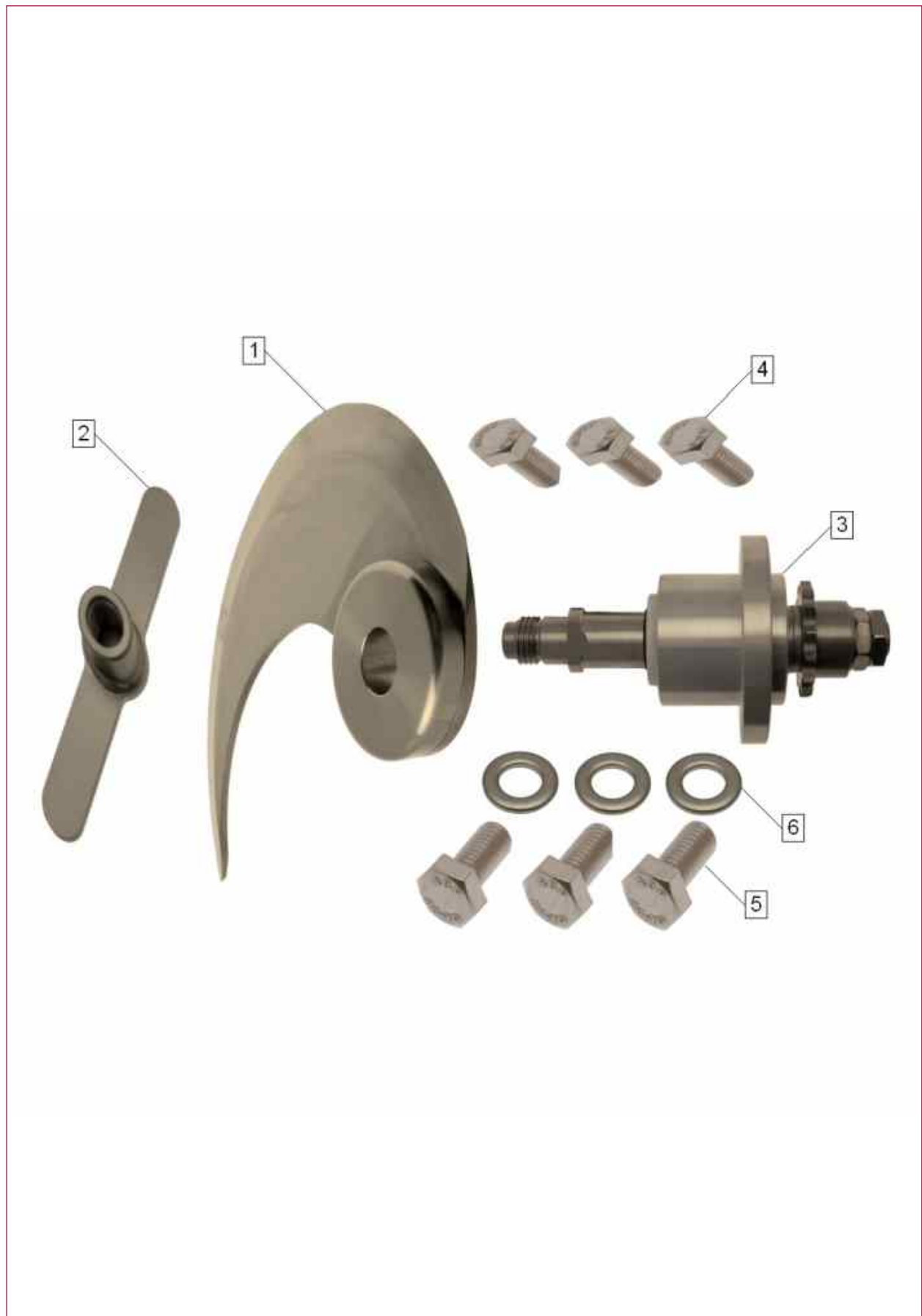
2 - Bearing bridge - 102689



2 - Bearing bridge - 102689

		Position No.	Part No.	Designation	Quantity	
		5	F24432	Disc Ø 10,5 x Ø 35 x 3	8 Stk	
		6	F20418	Flange bearing UCFL 206	1 Stk	
		10	F40109	Starting sheet SR 1 / SR 1 Turbo	1 Stk	

4 - Knife shaft - 100345



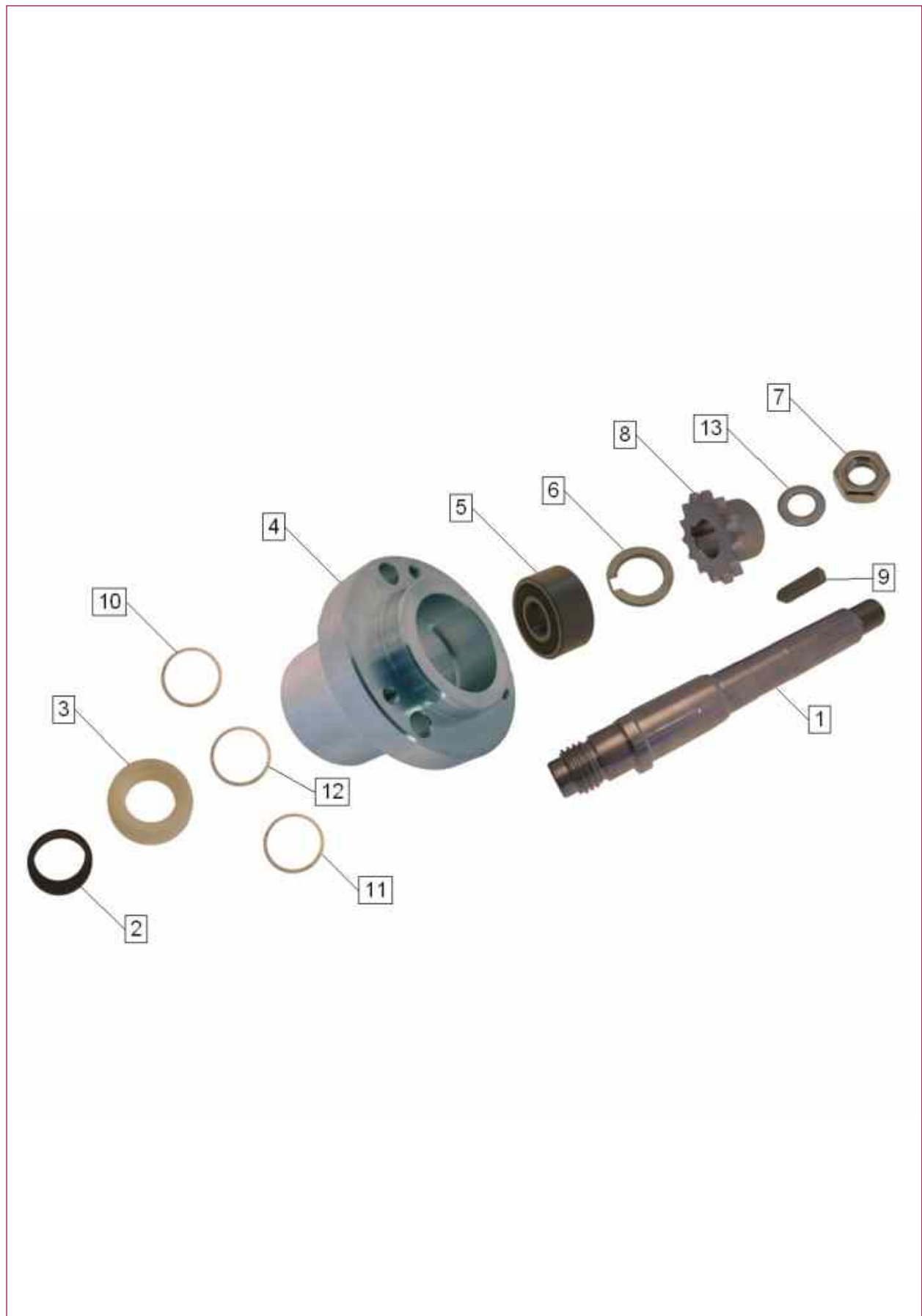
4 - Knife shaft - 100345

		Position No.	Part No.	Designation	Quantity	
		1	F41686	Cutting knife long cpl. SR 1 / SR 1 Turbo	1 Stk	
		2	F41691	Handle nut SR 1 / SR 1 Turbo	1 Stk	
		3	F41627	Knife shaft SR 1 / SR 1 Turbo	1 Stk	
		4	F20449	Hexagonal bolt DIN933 M 8 x 30	3 Stk	
		5	F22449	Hexagonal bolt DIN933 M 8 x 20	3 Stk	
		6	F22888	Washer DIN125 A 8,4	3 Stk	

1 - Cutting knife long cpl. - F41686

		Position No.	Part No.	Designation	Quantity	
		1	F21672	Cutting knife SR 1 smooth 255 264,5 x 177 x 6	1 Stk	
		4	F20436	Seal Ø 78 x t=0,25	1 Stk	
		5	F20437	Seal Ø 78 x t=0,50	1 Stk	

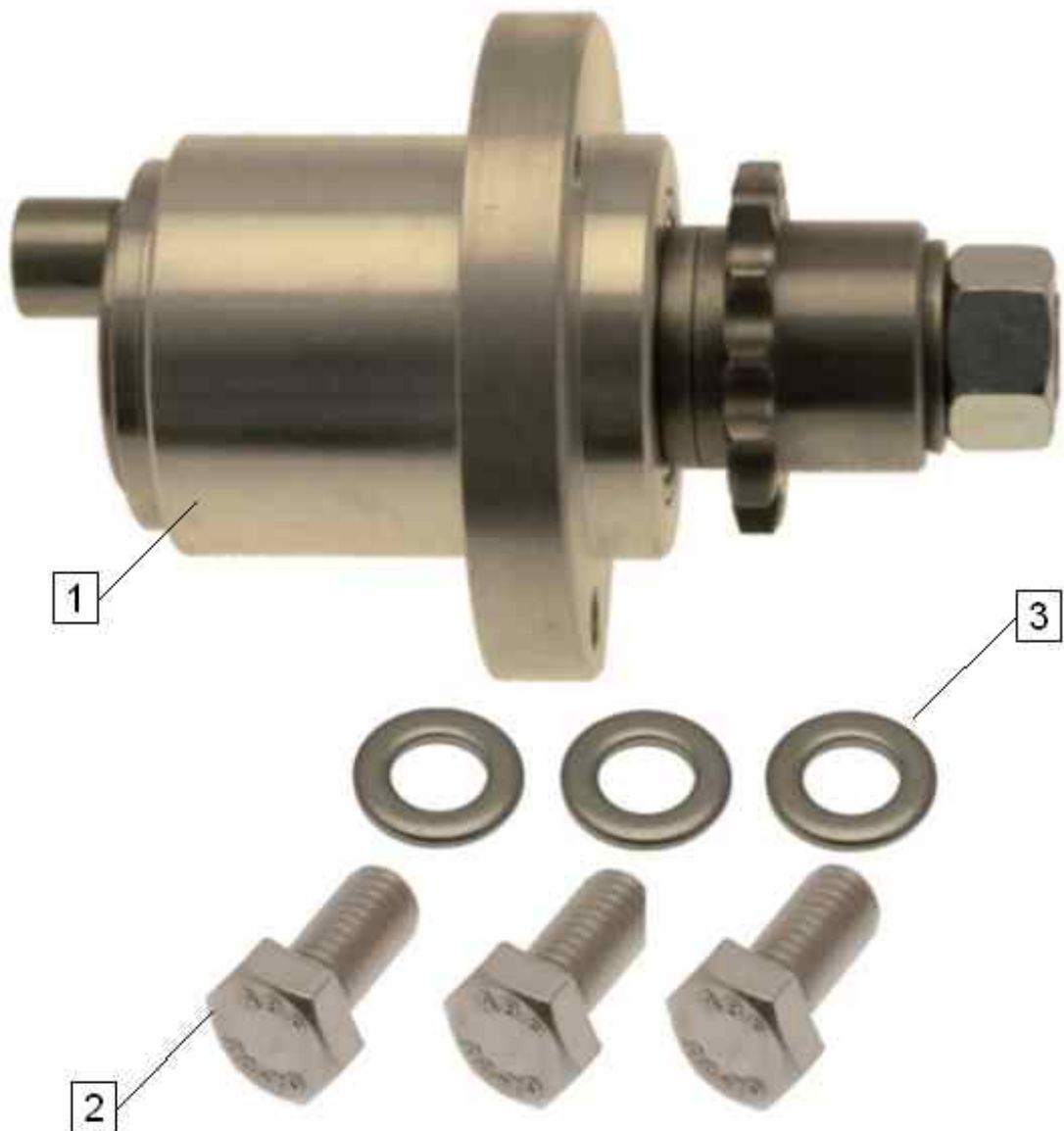
3 - Knife shaft - F41627



3 - Knife shaft - F41627

		Position No.	Part No.	Designation	Quantity	
		2	F20452	Scraper 30 x 38 x 4/7 NBR	1 Stk	
		5	F20562	Tapered ball bearing DIN628 - 3205	2 Stk	
		10	F20443aa	Disc Ø 25 x Ø 28 x 0,1	4 Stk	
		11	F20443bb	Disc Ø 25 x Ø 28 x 0,2	2 Stk	
		12	F20443cc	Disc Ø 25 x Ø 28 x 0,5	1 Stk	

5 - Eccentric shaft - 102747



5 - Eccentric shaft - 102747

		Position No.	Part No.	Designation	Quantity	
		1	F42215	Eccentric shaft SR 1 / SR 1 Turbo	1 Stk	
		2	F20449	Hexagonal bolt DIN933 M 8 x 30	3 Stk	
		3	F22888	Washer DIN125 A 8,4	3 Stk	

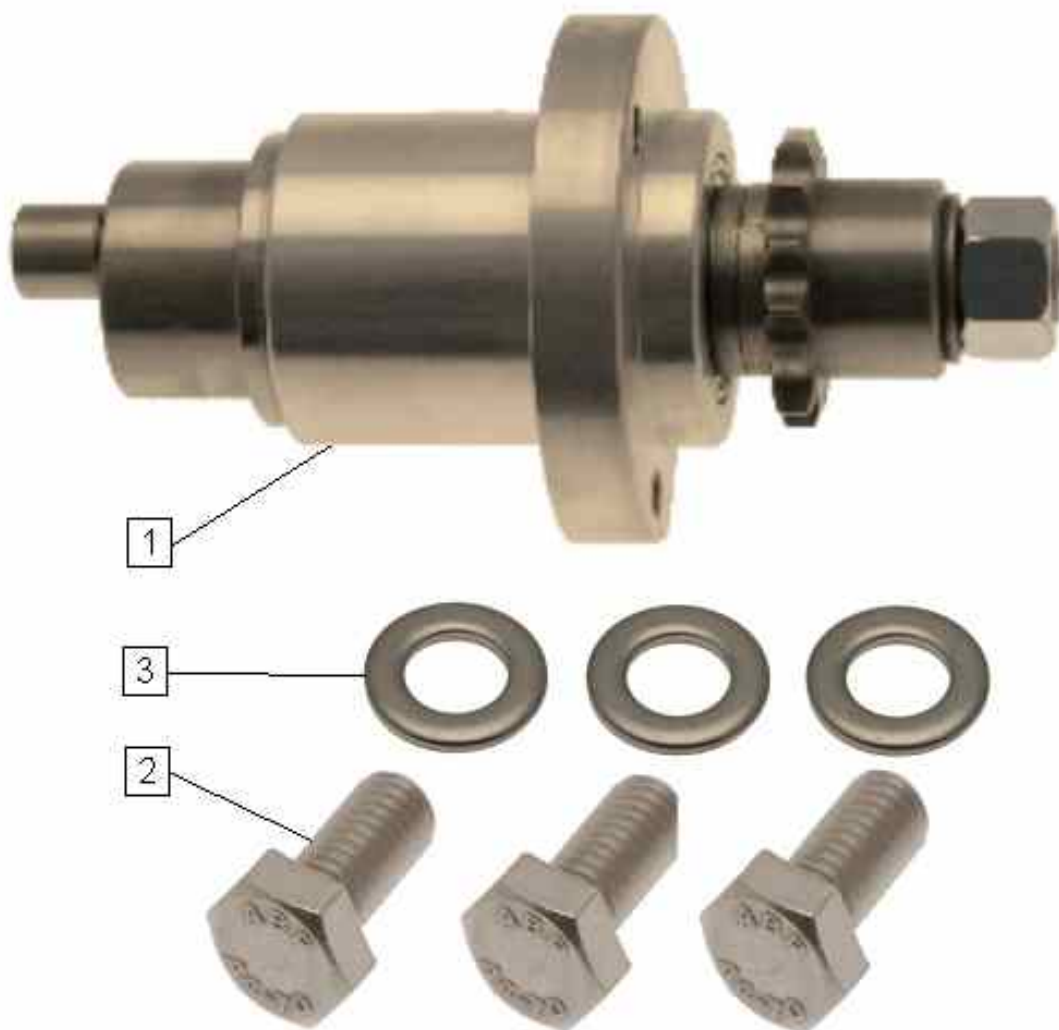
1 - Eccentric shaft - F42215



1 - Eccentric shaft - F42215

		Position No.	Part No.	Designation	Quantity	
		2	F41416	Roller SR 1 / SR 1 Turbo	1 Stk	
		5	F20562	Tapered ball bearing DIN628 - 3205	2 Stk	
		7	F27622	Radial shaft seal Ø 42 x Ø 55 x 7	1 Stk	
		10	F20033	Disc Ø 20 x Ø 35 x 3	1 Stk	

6 - Eccentric shaft - 102748



6 - Eccentric shaft - 102748

		Position No.	Part No.	Designation	Quantity	
		1	F42216	Eccentric shaft SR 1 / SR 1 Turbo	1 Stk	
		2	F20449	Hexagonal bolt DIN933 M 8 x 30	3 Stk	
		3	F22888	Washer DIN125 A 8,4	3 Stk	

1 - Eccentric shaft - F42216



1 - Eccentric shaft - F42216

		Position No.	Part No.	Designation	Quantity	
		2	F41530	Roller SR 1 / SR 1 Turbo	1 Stk	
		5	F20562	Tapered ball bearing DIN628 - 3205	2 Stk	
		7	F27622	Radial shaft seal Ø 42 x Ø 55 x 7	1 Stk	

7 - Switch - 100334



7 - Switch - 100334

		Position No.	Part No.	Designation	Quantity	
		1	F42217	Switch SR 1 / SR 1 Turbo	1 Stk	
		2	F23692	Radial shaft seal Ø 25 x Ø 35 x 6	1 Stk	
		3	F20616	Pressure spring 3.0 x 50 x 55	1 Stk	
		4	100639	bracket with cable SR 1 / SR 1 Turbo	1 Stk	

4 - bracket with cable - 100639



4 - bracket with cable - 100639

		Position No.	Part No.	Designation	Quantity	
		11	F20694	Cable ÖZ-O 2 x 0,5 mm ²	1,3 m	
		12	F27795	Limit switch Ti2 - U1Z W	1 Stk	
		13	F28450	blank plug PG 9	1 Stk	

8 - Switch - 102754



8 - Switch - 102754

		Position No.	Part No.	Designation	Quantity	
		1	F42222	Switch SR 1 / SR 1 Turbo	1 Stk	
		2	F26948	Compensating disc Ø 16 x Ø 22 x 0,1	1 Stk	
		3	F26948a	Compensating disc Ø 16 x Ø 22 x 0,2	1 Stk	
		4	F26948b	Compensating disc Ø 16 x Ø 22 x 0,5	1 Stk	
		5	F20227	Threaded pin DIN914 M 8 x 16	1 Stk	
		6	F20203	Hexagonal nut DIN934 M 6	2 Stk	
		7	F20635	O-ring Ø 10 x 2	1 Stk	
		8	F26260	Flange Ø 14,3 x Ø 45 x 24,5	1 Stk	
		9	100640	Switch SR 1 / SR 1 Turbo	1 Stk	
		10	f26441	CEE socket 16A-6h 5-pin 400V	1 Stk	
		11	F242947	Cable gland M 25 x 1.5 / brass	1 Stk	

		Position No.	Part No.	Designation	Quantity	
		12	F29060	Hexagonal nut M 25 x 1,5	1 Stk	

9 - Switch - 102755



9 - Switch - 102755

		Position No.	Part No.	Designation	Quantity	
		1	F42223	Switch SR 1 / SR 1 Turbo	1 Stk	
		2	F26948	Compensating disc Ø 16 x Ø 22 x 0,1	1 Stk	
		3	F26948a	Compensating disc Ø 16 x Ø 22 x 0,2	1 Stk	
		4	F26948b	Compensating disc Ø 16 x Ø 22 x 0,5	1 Stk	
		5	F20636	Threaded pin DIN916 M 5 x 16	1 Stk	
		6	F20203	Hexagonal nut DIN934 M 6	2 Stk	
		7	F20635	O-ring Ø 10 x 2	1 Stk	
		8	F20633	Ring Ø 14 x Ø 25 x 10	1 Stk	
		9	F20637	Cylinder head screw DIN912 M 6 x 35	1 Stk	
		10	F20649	Flange Ø 14,3 x Ø 45 x 23	1 Stk	
		11	F41729	bracket with cable SR 1 / SR 1 Turbo	1 Stk	

10 - Pre-compacting - 102751



10 - Pre-compacting - 102751

		Position No.	Part No.	Designation	Quantity	
		1	104994	Pre-compacting system SR 1 Turbo	1 Stk	
		2	F20954	Hexagonal bolt DIN933 M10 x 20	2 Stk	
		3	F22907	Disc Ø 10,5 x Ø 35 x 3	2 Stk	
		4	F26379	Spring lock washer DIN127 B 10	2 Stk	
		5	F26613	Single chain 8 x 1/8"	1 Stk	
		6	101452	Cable precompression motor cpl SR 1 / SR 1 Turbo	1 Stk	
		7	101506	Cable for DC coupling SR 1 / SR 1 Turbo	1 Stk	

1 - Pre-compacting system - 104994



1 - Pre-compacting system - 104994

		Position No.	Part No.	Designation	Quantity	
		4	F20624	Flange bearing UCFL 001 2-Loch	1 Stk	
		12	F20953	Chain wheel shaft Ø 37 x 75	1 Stk	
		14	102537	Ring Ø 12,2 x Ø 30 x 4,5	1 Stk	
		17	F26360	Woodruff key 3 x 3,7	1 Stk	
		18	F26358	Locking ring DIN471 Ø 10 x 1	1 Stk	
		19	F22974	Threaded pin DIN916 M 5 x 5	1 Stk	
		20	F28109	Disc Ø 12 x Ø 18 x 0,1	1 Stk	
		21	F28109b	Compensating disc Ø 12 x Ø 18 x 0,5	1 Stk	
		22	F28109a	Compensating disc Ø 12 x Ø 18 x 0,25	1 Stk	
		23	F258459	Disc Ø 10,5 x Ø 14 x 0,65	1 Stk	
		24	F26952	Gear motor CHP 24V 43W	1 Stk	

		Position No.	Part No.	Designation	Quantity	
		25	102709	Solenoid coupling 14.105.08.31	1 Stk	

11 - Lever - 100335



11 - Lever - 100335

		Position No.	Part No.	Designation	Quantity	
		1	F42074	Lever SR 1 / SR 1 Turbo	1 Stk	
		2	F20449	Hexagonal bolt DIN933 M 8 x 30	1 Stk	
		3	F21260	Spring lock washer DIN127 B 8	1 Stk	
		4	F23418	Disc Ø 8,5 x Ø 35 x 3	1 Stk	
		5	F20601	bushing Ø 8,1 x Ø 30 x 12	1 Stk	
		6	F20685	Hexagonal bolt DIN933 M 6 x 10	1 Stk	
		7	F21035	Disc Ø 6,5 x Ø 20 x 2	1 Stk	
		8	F20608	joint bearing GI 8	2 Stk	
		9	F26536	Hexagonal nut DIN439 M 8	2 Stk	
		10	F22203	Threaded pin DIN551 M 8 x 40	1 Stk	
		11	F20259a	Hexagonal nut M 8	1 Stk	

12 - Tumbling shaft - 104901



12 - Tumbling shaft - 104901

		Position No.	Part No.	Designation	Quantity	
		1	F41574	Tumbling shaft with sleeve SR 1 / SR 1 Turbo	1 Stk	
		2	102593	Safety coupling SR 1 / SR 1 Turbo	1 Stk	
		3	F20589	Pillow block UCPW 205	1 Stk	
		4	F40198	Adjuster head SR 1 / SR 1 Turbo	1 Stk	
		5	F26877	Tapered ball bearing DIN628 - 3202 2RS	1 Stk	
		6	F20417	Hexagonal bolt DIN933 M 6 x 16	1 Stk	
		7	F21035	Disc Ø 6,5 x Ø 20 x 2	1 Stk	
		8	F24031	Spring lock washer DIN127 B 6	1 Stk	
		9	F20587	Locking ring DIN472 Ø 35 x 1,2	1 Stk	
		10	F20954	Hexagonal bolt DIN933 M10 x 20	2 Stk	
		11	F23173	Cylinder head screw DIN912 M10 x 40	2 Stk	

		Position No.	Part No.	Designation	Quantity	
		12	F26379	Spring lock washer DIN127 B 10	4 Stk	
		13	F27693	Washer DIN125 A 10,5	4 Stk	
		14	F27070	plate / sheet 36 x 12 x 4	1 Stk	
		15	F240977	Cylinder head screw DIN84 M 5 x 35	2 Stk	
		16	F23523	Cable ÖZ-O 2 x 1.0 mm ²	1,5 m	
		17	104852	Limit switch I88-U1Z FF sw	1 Stk	

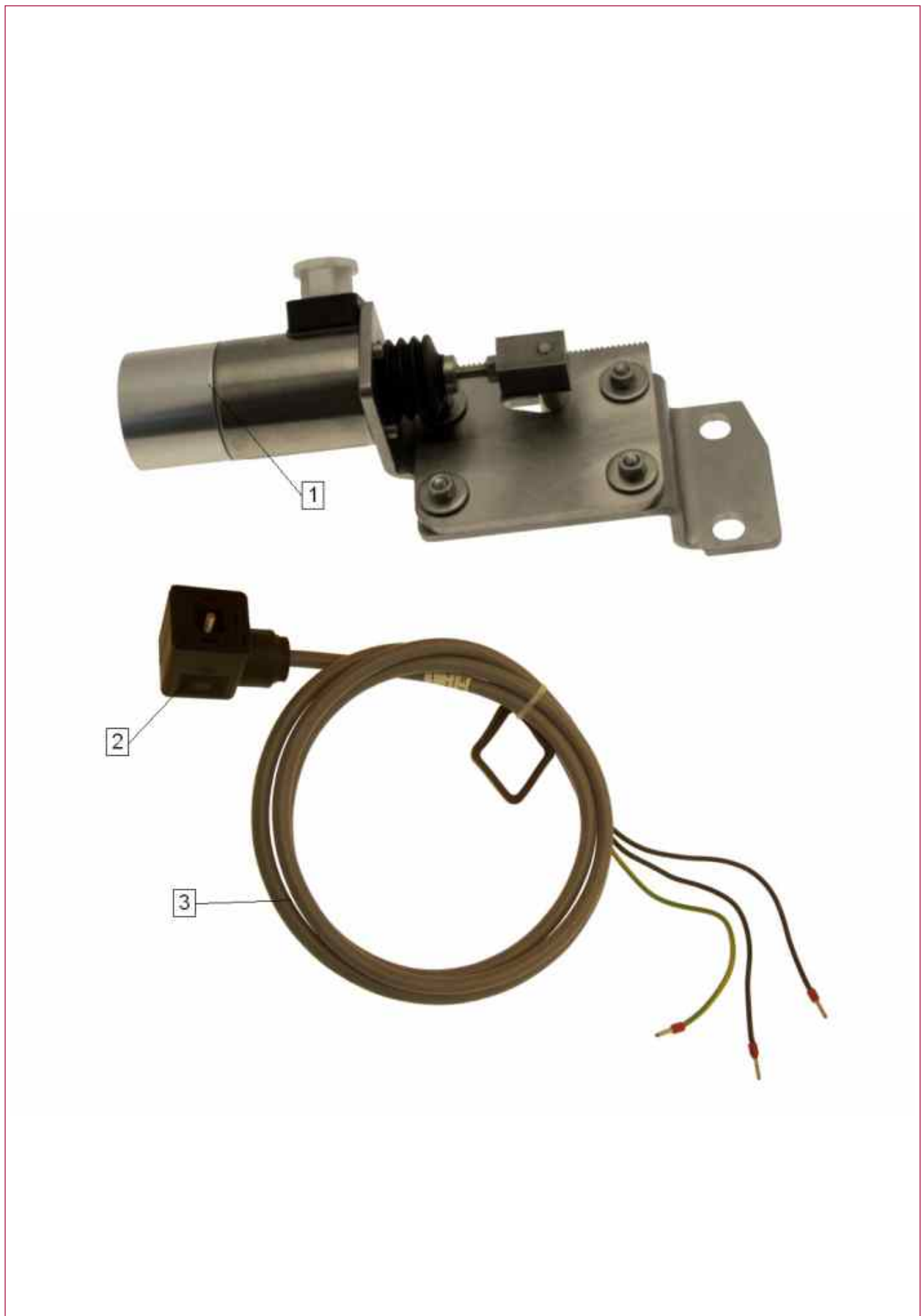
2 - Safety coupling - 102593



2 - Safety coupling - 102593

		Position No.	Part No.	Designation	Quantity	
		1	102581	Safety coupling EAS-smartic 481.425.0	1 Stk	
		2	104405	Slide bearing DIN1850 - J35 x 39 x 35	1 Stk	
		3	102591	Adapter Ø 87 x 92	1 Stk	
		4	F25848	Cylinder head screw DIN912 M 5 x 16	8 Stk	
		5	102592	Chain wheel Z 14 1/2x5/16"	1 Stk	
		6	102589	Cylinder head screw DIN7984 M 4 x 16	8 Stk	
		7	F23148	Flange bearing UCFD 207	1 Stk	

13 - Lift solenoid - 106748



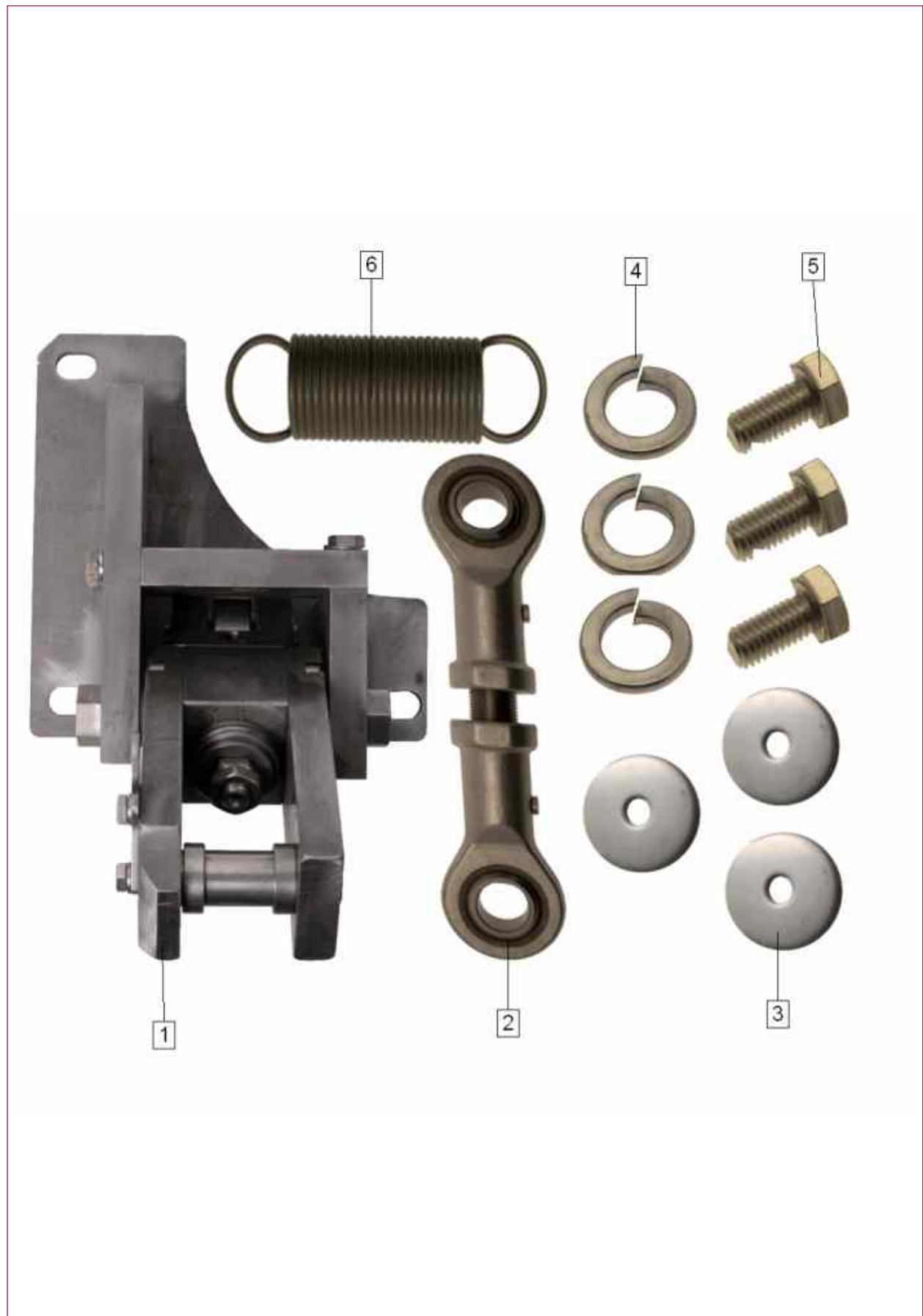
13 - Lift solenoid - 106748

		Position No.	Part No.	Designation	Quantity	
		1	F41678	Lift solenoid SR 1 / SR 1 Turbo	1 Stk	
		2	F26440	Plug GDML 2011 + rectifier GDML 2011	1 Stk	
		3	F23343	Cable ÖZ-J 3 x 1.0 mm ²	1,5 m	

1 - Lift solenoid - F41678

		Position No.	Part No.	Designation	Quantity	
		1	F20743	Lift solenoid GH 50.12 205VDC 5%ED	1 Stk	
		3	F20591	plate / sheet 100 x 84 x 5	1 Stk	

14 - Housing - F41196



14 - Housing - F41196

		Position No.	Part No.	Designation	Quantity	
		1	F41734	Housing SR 1 / SR 1 Turbo	1 Stk	
		2	F42220	Connecting rod SR 1 / SR 1 Turbo	1 Stk	
		3	F24901	Washer Ø 12,5 x Ø 35 x 3	3 Stk	
		4	F20210	Spring lock washer DIN127 B 12	3 Stk	
		5	F20323	Hexagonal bolt DIN933 M12 x 25	3 Stk	
		6	F26446	Spring d 2,8 x Ø 30 x 112 mm	1 Stk	

1 - Housing - F41734

		Position No.	Part No.	Designation	Quantity	
		1	F20523	bolt Ø 25 x 41	2 Stk	
		2	F26324	bolt Ø 20 x 71	1 Stk	
		3	F41783	Fork SR 1 / SR 1 Turbo	1 Stk	
		4	F28959	Ring Ø 15,2 x Ø 25 x 2	4 Stk	
		5	F28958	Ring Ø 15,2 x Ø 25 x 1,5	1 Stk	
		6	F26948a	Compensating disc Ø 16 x Ø 22 x 0,2	4 Stk	
		7	F26948b	Compensating disc Ø 16 x Ø 22 x 0,5	2 Stk	
		8	F21260	Spring lock washer DIN127 B 8	4 Stk	
		9	F22888	Washer DIN125 A 8,4	4 Stk	
		10	F20449	Hexagonal bolt DIN933 M 8 x 30	4 Stk	

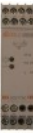
2 - Connecting rod - F42220

		Position No.	Part No.	Designation	Quantity	
		1	F26322	bolt M 20 x 1,5 x 50	1 Stk	
		2	F20216	joint bearing GI 20	2 Stk	

15 - Switch box - 104909



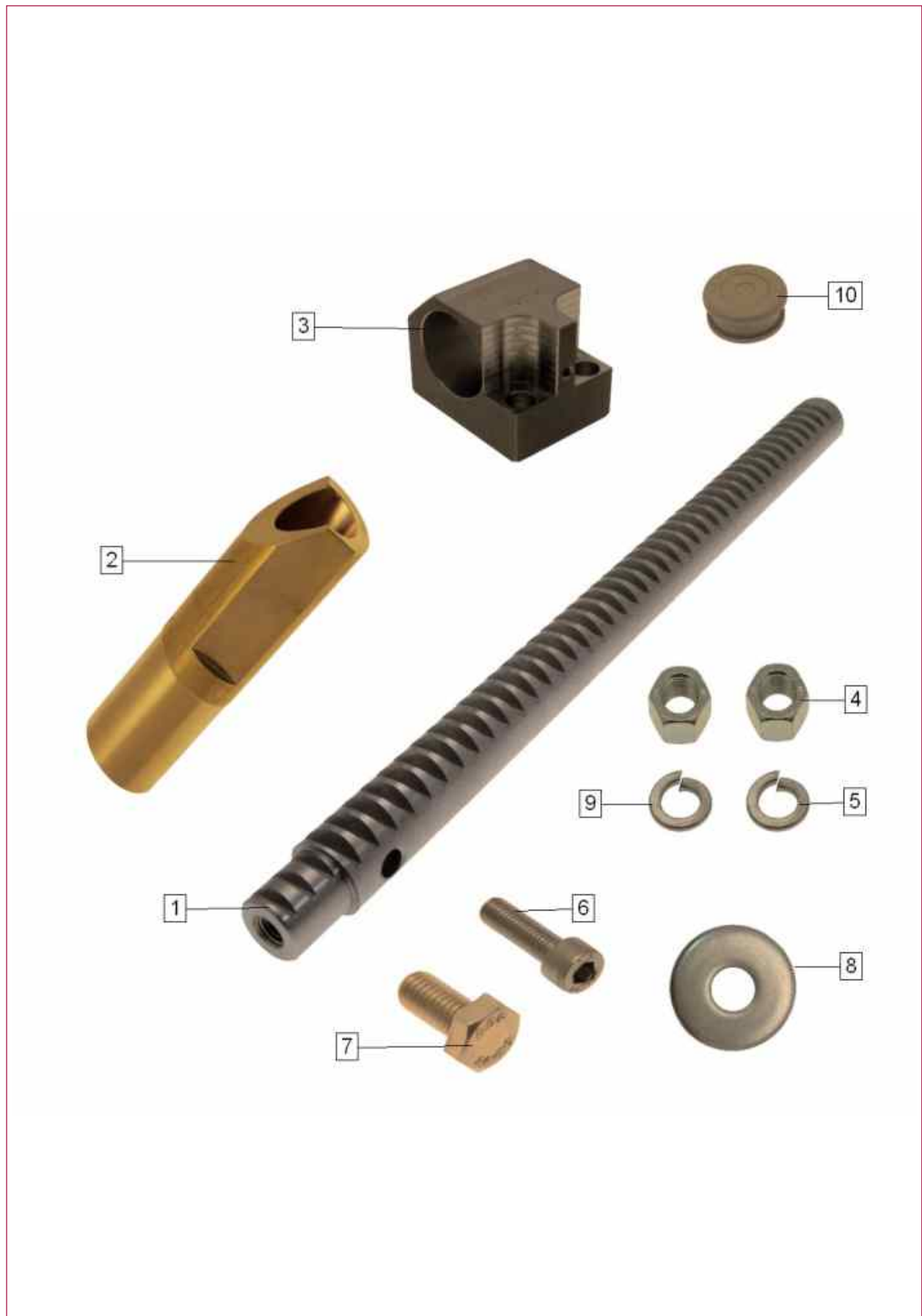
15 - Switch box - 104909

		Position No.	Part No.	Designation	Quantity	
		1	F26773	Solenoid monitoring station MÜZ 602/24V	1 Stk	
		2	F27057	Phase sequence relay IK 9179	1 Stk	
		3	F26393	Current relay MK 9053N	1 Stk	
		4	F20723	Fuse terminal grey 5.0 x 20mm	2 Stk	
		5	F26053	Fuse 2.0 AT 5,0 x 20 mm	2 Stk	
		6	F27065	Side plate grey FEM 8S	1 Stk	
		7	F22287	Motor protect relay 2.6 -3.7 A LR 2-K0310	1 Stk	
		8	F25994	Fuse 1.6 AT 5,0 x 20 mm	2 Stk	
		9	F20732	Power supply 230VAC/24VDC BV 1329-0043-00000	1 Stk	
		10	F26434	Power contactor 24VDC LP1-K0601 BD3	3 Stk	
		11	F27627	Auxiliary contactor 24VDC CA3KN22BD3	1 Stk	

		Position No.	Part No.	Designation	Quantity	
		12	F27969	Time relay CT-VWE	1 Stk	
		13	F20734	Time relay CT-ERE	1 Stk	
		14	F41539	Relay 2 We / 24 VDC / 6A	1 Stk	
		15	F26382	Counter - operating hours 230V BW 40	1 Stk	
		16	F28384	Resistor 220 kOhm / 1.4 W	1 Stk	
		17	F28385	Resistor 100 kOhm / 1.4 W	1 Stk	
		18	F27053	Terminal - 3x, grey 2.5mm²	3 Stk	
		19	F27054	Terminal - 2x, blue 4mm²	1 Stk	
		20	F20719	Protective conductor terminal 2x 4mm²	1 Stk	
		21	F28438	Terminal - 2x, grey 4mm²	1 Stk	
		22	F28442	Side plate grey FEM 4A	1 Stk	
		23	F28338	Side plate grey FED 3E	1 Stk	

		Position No.	Part No.	Designation	Quantity	
		24	F246492	Cable gland M 32 x 1.5 2 x 7/3 x 7 S	2 Stk	
		25	F246494	Cable gland M 32 x 1.5 2 x 8/2 x 6	1 Stk	
		26	F24720	Hexagonal nut M 32 x 1,5	3 Stk	
		27	F29057	Cable gland M 25 x 1.5	1 Stk	
		28	F29060	Hexagonal nut M 25 x 1,5	1 Stk	
		29	F148541	Sticker BMK02	1 Stk	
		30	F256572	Time relay 1W 12-240VAC/DC	1 Stk	
		31	F20948	Cable gland M 16 x 1.5	1 Stk	
		32	F246330	Hexagonal nut M 16 x 1,5	1 Stk	
		33	F10131	Sticker flash	1 Stk	
		34	F20664	Seal 18 x 3	2 m	
		35	102149	Circuit diagram SR 1 Turbo	1 Stk	

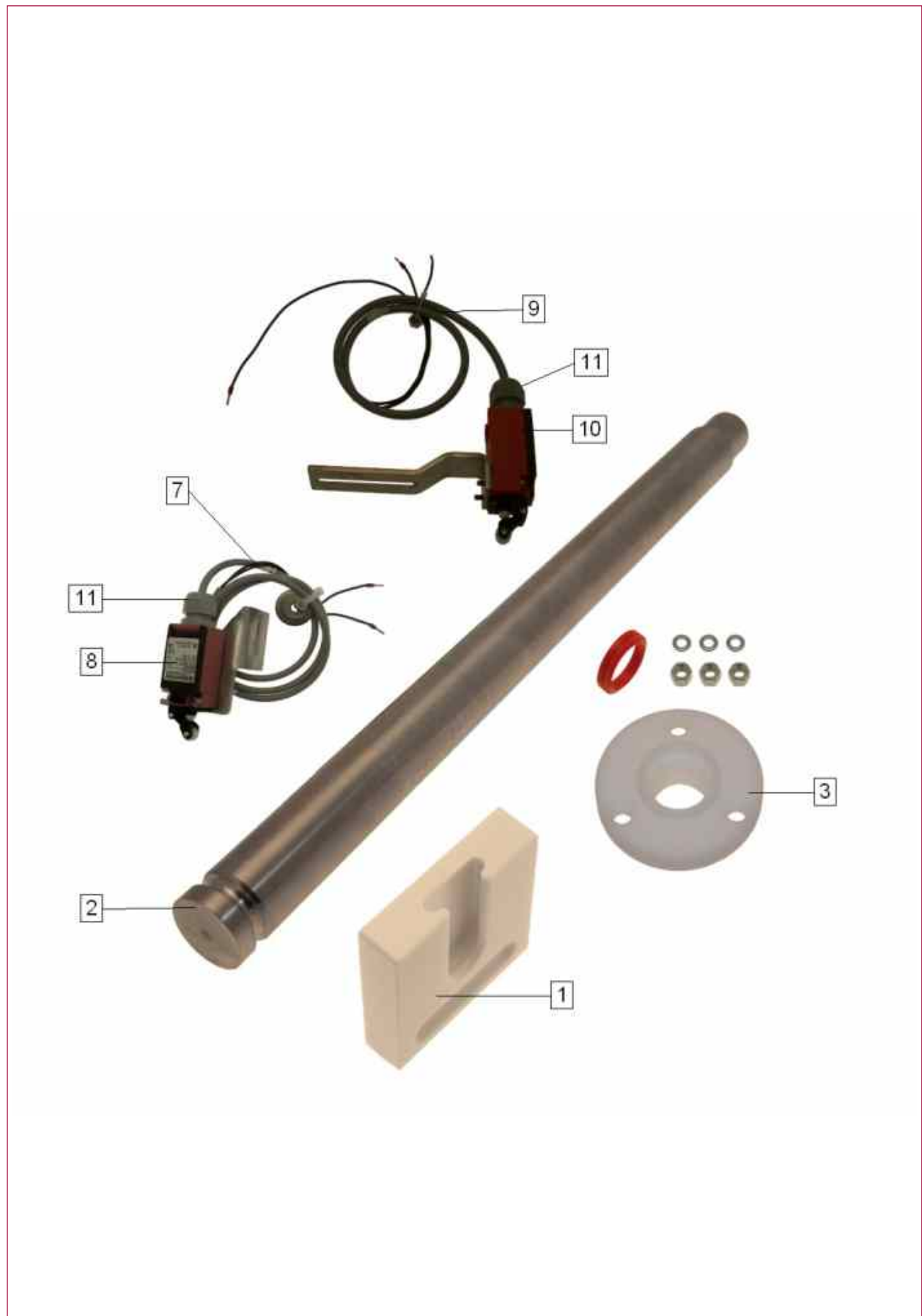
16 - Gear rack - F41195



16 - Gear rack - F41195

		Position No.	Part No.	Designation	Quantity	
		1	F20513	Gear rack Ø 30 x 435	1 Stk	
		2	F26312	Tube Ø 30 x 46 x 165	1 Stk	
		3	F20516	Bracket 80 x 67 x 60	1 Stk	
		4	F20147	Hexagonal nut DIN934 M 10	2 Stk	
		5	F26379	Spring lock washer DIN127 B 10	2 Stk	
		6	F20517	Cylinder head screw DIN912 M 6 x 30	1 Stk	
		7	F20323	Hexagonal bolt DIN933 M12 x 25	1 Stk	
		8	F23646	Disc Ø 12,5 x Ø 35 x 4	1 Stk	
		9	F20210	Spring lock washer DIN127 B 12	1 Stk	
		10	F20305	Cable sleeve KT 16	1 Stk	

17 - Plunger shaft - F41191



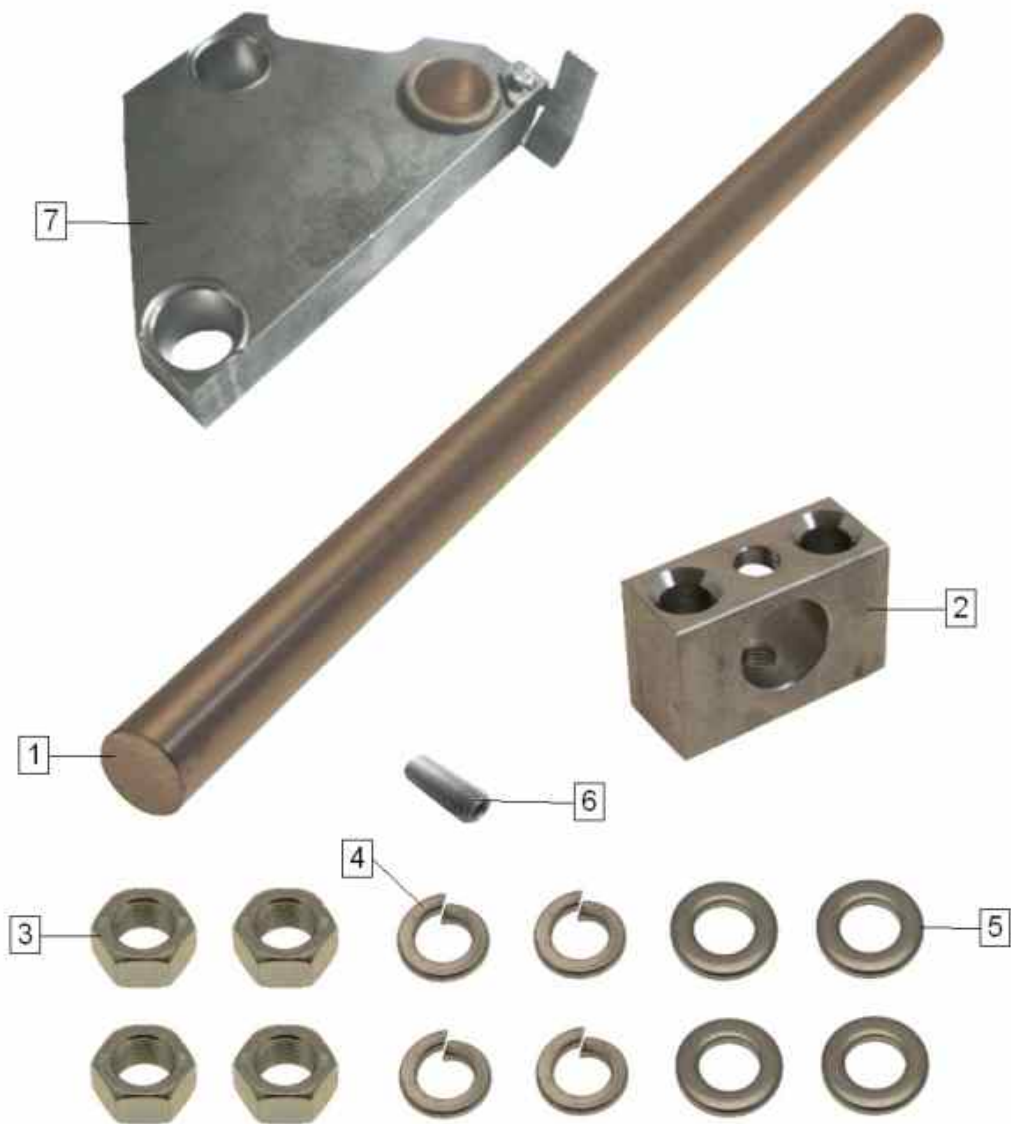
17 - Plunger shaft - F41191

		Position No.	Part No.	Designation	Quantity	
		1	F27837	Plunger SR 1 99 x 99 x 25	1 Stk	
		2	F20501	Shaft Ø 30 x 432	1 Stk	
		3	F41662	Flange SR 1 / SR 1 Turbo	1 Stk	
		4	F23646	Disc Ø 12,5 x Ø 35 x 4	1 Stk	
		5	F20210	Spring lock washer DIN127 B 12	1 Stk	
		6	F20323	Hexagonal bolt DIN933 M12 x 25	1 Stk	
		7	F23523	Cable ÖZ-O 2 x 1.0 mm ²	0,9 m	
		8	F20737	Limit switch I88-SU1Z Hw	1 Stk	
		9	F23523	Cable ÖZ-O 2 x 1.0 mm ²	1,15 m	
		10	F20740	Limit switch I88-SU1Z Hw	1 Stk	
		11	F29058	Cable gland M 20 x 1.5	2 Stk	

3 - Flange - F41662

		Position No.	Part No.	Designation	Quantity	
		1	F20502	Flange Ø 30,4 x Ø 90 x 28	1 Stk	
		2	F27134	Scraper 30 x 38 x 4/7 Seal.	1 Stk	
		3	F22888	Washer DIN125 A 8,4	3 Stk	
		4	F20259	Hexagonal nut DIN934 M 8	3 Stk	

18 - Guide shaft - F41194



18 - Guide shaft - F41194

		Position No.	Part No.	Designation	Quantity	
		1	F20508	Shaft Ø 25 x 590	1 Stk	
		2	F20509	Bracket 60 x 40 x 25	2 Stk	
		3	F20147	Hexagonal nut DIN934 M 10	4 Stk	
		4	F26379	Spring lock washer DIN127 B 10	4 Stk	
		5	F27693	Washer DIN125 A 10,5	4 Stk	
		6	F23360	Threaded pin DIN916 M 6 x 20	4 Stk	
		7	F40074	Plate SR 1 / SR 1 Turbo	1 Stk	

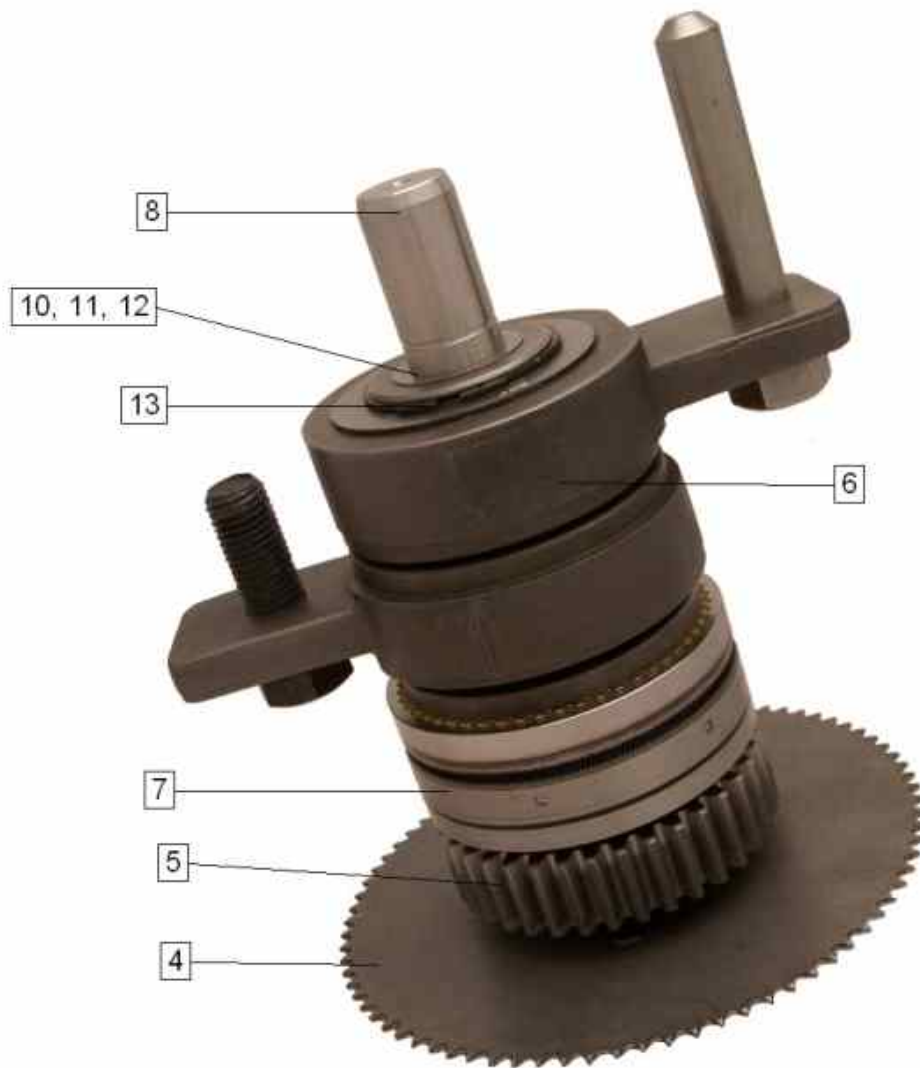
19 - Forward feed shaft - clutch - 104639



19 - Forward feed shaft - clutch - 104639

		Position No.	Part No.	Designation	Quantity	
		1	F41198	Forward feed shaft - clutch SR 1 / SR 1 Turbo	1 Stk	
		2	F20258	Washer DIN125 A 6,4	2 Stk	
		3	F20417	Hexagonal bolt DIN933 M 6 x 16	2 Stk	
		4	F20572	Hexagonal nut DIN439 M 18 x 1,5	1 Stk	
		5	F20739	Power supply RK 659 T	1 Stk	
		6	F23523	Cable ÖZ-O 2 x 1.0 mm²	1,7 m	

1 - Forward feed shaft - clutch - F41198



1 - Forward feed shaft - clutch - F41198

		Position No.	Part No.	Designation	Quantity	
		1	F26337	Flange Ø 108 x 23,5	1 Stk	
		2	F20562	Tapered ball bearing DIN628 - 3205	1 Stk	
		3	F20551	Spacers Ø 31 x Ø 50 x 14,4	1 Stk	
		4	F41419	Chain wheel SR 1 / SR 1 Turbo	1 Stk	
		5	F20550	Sprocket wheel Z 36 m 3	1 Stk	
		6	F41548	Free wheel cpl. SR 1	1 Stk	
		7	F41578	Toothed clutch magnet. SR 1 / SR 1 Turbo	1 Stk	
		8	F20547	Shaft Ø 30 x 270	1 Stk	
		9	F20561	Spring key A 8 x 7 x 70	2 Stk	
		10	F22860	Disc Ø 30 x Ø 42 x 0,1	8 Stk	
		11	F22860a	Disc Ø 30 x Ø 42 x 0,25	4 Stk	

		Position No.	Part No.	Designation	Quantity	
		12	F22860b	Disc Ø 30 x Ø 42 x 0,5	1 Stk	
		13	F20217	Locking ring DIN471 Ø 30 x 1,5	1 Stk	
		14	F22138	Hexagonal bolt DIN933 M10 x 25	2 Stk	
		15	F27693	Washer DIN125 A 10,5	2 Stk	

20 - base - 101527et



20 - base - 101527et

		Position No.	Part No.	Designation	Quantity	
		1	F20406	Profile 449 x 254 x 6 x 1,5	1 Stk	
		4	F21035	Disc Ø 6,5 x Ø 20 x 2	2 Stk	
		5	F20417	Hexagonal bolt DIN933 M 6 x 16	2 Stk	
		6	F20203	Hexagonal nut DIN934 M 6	2 Stk	
		7	F20664	Seal 18 x 3	1,3 m	
		8	100692	Cable with safety cut-out SR 1 / SR 1 Turbo	1 Stk	

8 - Cable with safety cut-out - 100692

		Position No.	Part No.	Designation	Quantity	
		500	F23523	Cable ÖZ-O 2 x 1.0 mm ²	1,3 m	
		505	F20746	Automatic fuse II40-GIII-PIMI-4A	1 Stk	
		506	F20747	Protective cap Transparent	1 Stk	

21 - drive - 100289



21 - drive - 100289

		Position No.	Part No.	Designation	Quantity	
		1	F20666	Double chain wheel Z 14 1/2 5/16	1 Stk	
		2	F22907	Disc Ø 10,5 x Ø 35 x 3	1 Stk	
		3	F22138	Hexagonal bolt DIN933 M10 x 25	1 Stk	
		4	F26379	Spring lock washer DIN127 B 10	1 Stk	
		5	F20210	Spring lock washer DIN127 B 12	4 Stk	
		6	F20204	Hexagonal nut DIN934 M 12	4 Stk	
		7	F23228	Disc Ø 12,5 x Ø 35 x 3	4 Stk	
		8	100456	Chain SR 1 / SR 1 Turbo	1 Stk	
		9	100455	Chain SR 1 / SR 1 Turbo	1 Stk	
		10	F20689	Roller ring 108 026 08	1 Stk	
		11	F41209	Chain tightener SR 1 / SR 1 Turbo	1 Stk	

		Position No.	Part No.	Designation	Quantity	
		12	101460	Cable for main motor SR 1 / SR 1 Turbo	1 Stk	
		13	F27771	Gear motor HG 50A 91L4-Turbo	1 Stk	
		14	F29057	Cable gland M 25 x 1.5	1 Stk	

CM Machine Services Ltd.



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